



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5371-1

Job Sheet 199358



Part No: D5371-1

Job Qty: 5 pcs

Part Name: Hook



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/20/19

Job Tracking No:

Due Date: 9/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV.A NEW ISSUE JFS 15/12/14 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	5 pcs		9/6/19	0.00	0.17	Bandsaw - 1		OK 19/08/27
110	HAAS 5 Axis - B4B	5 pcs		9/6/19	0.75	4.89	HAAS - 5 - B4B		OK 19/08/27
120	QC 2	5 pcs		9/6/19	0.00	0.00	QC 2 - 1		OK 19/08/27
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



Container No: S209300



Part: D5371-1

Job No: 199358

Serial No/Batch: S209300

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 08/27/19

130 QC 8	5 pcs	9/6/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mmL 19/08/27
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Handfinish - 1-1 Chemical- B4B	5 pcs	9/6/19	0.00 0.23	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	★ AUG 27 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	

				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
150 Powdercoat - 12 Gls Blk(S)- B4B	5 pcs	9/6/19	0.00 0.17	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
155 QC 3	5 pcs	9/6/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
180 Packaging 3-1 - Stock - B4B	5 pcs	9/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	5	9/6/19	0.00 0.00	QC 21 - SA - 21	
closedwo only <i>h</i>				QC 21 - SA - 70	SEP 16 2019
				QC 21 - SA - 53	DAS 70 9-89
Part Op 110 - (HAAS CNC vertical machine #5) Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB 130 - QC8- Inspect parts - second check 140 - Chemical Conversion Coat per QSI005 4.1 150 - Gloss Black (Alum) (Ref:QSI005 4.3.5.13) 155 - QC3- Inspect Part Finish 180 - Identify as per dwg & Stock Location: _____ 190 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00	1,3550 ft (.271 ea)	100-Bandsaw - 1	S180492	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B1.000X06.000	1	33	0	
Part Specifications					
Specifications could not be found.					

Plex 8/20/19 2:42 PM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	
Description: Hook		Part Number:	D5371-1
Inspection Dwg: D5371 Rev: A		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.45	+/-0.030	5.450	—		Veron M-08	
R0.25	+/-0.030	R.250	—		R-6	
R0.28	+/-0.030	R.280	—		"	
30°	+/-0.5°	30°	—		C-Aquas	
R0.39	+/-0.030	R.390	—		R-6	
10°	+/-0.5°	10°	—		C-Aquas	
R0.28	+/-0.030	R.280	—		R-6	
34°	+/-0.5°	34°	—		C-Aquas	
R0.39	+/-0.030	R.390	—		R-6	
0.86	+/-0.030	.860	—		Veron M-08	
0.200	+/-0.010	.202	—		"	
2.29	+/-0.030	2.276	—		"	
R0.16	+/-0.030	R.160	—		R-6	
70°	+/-0.5°	70°	—		C-Aquas	
0.40	+/-0.030	.405	—		Veron M-08	
2.61	+/-0.030	2.615	—		"	
0.174 x 60°	+/-0.010 x +/-0.5°	.170x60°	—		"	
Ø0.204	+0.005/-0.001	Ø.205	—		"	
0.374	+/-0.010	.374	—		"	
0.748	+/-0.010	.748	—		"	
0.35	+/-0.030	.352	—		"	
0.750	+/-0.005	.750	—		"	
3.250	+/-0.005	3.250	—		"	
0.550	+/-0.010	.552	—		"	
R0.13	+/-0.030	R.125	—		R-6	
R0.02	+/-0.030	R.020	—		"	
1.97	+/-0.030	1.968	—		Veron M-08	
2.43	+/-0.030	2.425	—		"	
1.87	+/-0.030	1.866	—		"	
0.050	+0.005/-0.000	.053	—		"	

Measured by: <i>mm</i>	Checked by: <i>mm</i>	QC Inspector:
Date: 19/08/27	Date: 19/08/27	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ	
B	18.08.01	Dimensions corrected per Dwg Rev A	KJ	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QSD42)	
Date : _____		Sequence #: _____		QTY Affected : _____				MRB (QSD42)	
Description Work Order Deviation				Disposition				Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Lead hand / Supervisor		QC / QA Coordinator			
Other/Details:									